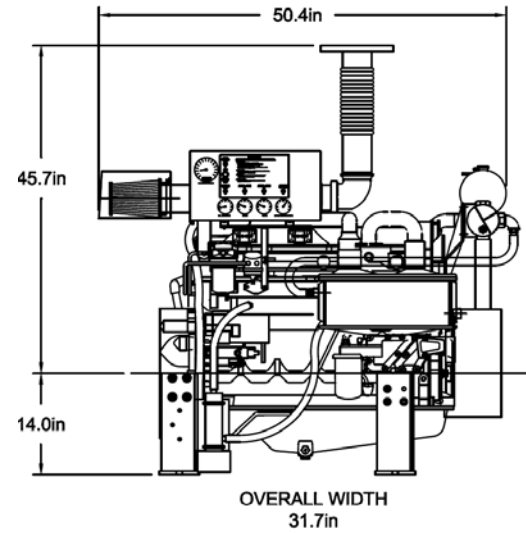


JU6H-UFD0	JU6H-UF34	JU6H-UFABL2	JU6H-UF58	JU6H-UFAB76	JU6H-UFAAQ8
JU6H-UFD2	JU6H-UFG8	JU6H-UFM8	JU6H-UF50	JU6H-UF68	JU6H-UFAAPG
JU6H-UF30	JU6H-UFABL8	JU6H-UFM0	JU6H-UF52	JU6H-UF60	JU6H-UFAARG
JU6H-UF32	JU6H-UFABL0	JU6H-UFM2	JU6H-UF54	JU6H-UF62	JU6H-UF84
					JU6H-UFAAS0

## FM-UL-cUL APPROVED RATINGS BHP/KW

JU6H MODEL	RATED SPEED								US-EPA (NSPS) Available Until
	1470	1760	2100	2350	2600	2800	3000		
UFD0		110 82	144 107	148 110					12/31/09
UFD2				148 110	148 110				12/31/09
UF30	94 70	140 104	160 119	160 119					12/31/09
UF32				160 119	160 119				12/31/09
UF34						160 119	175 131		12/31/11 ▲ 12/31/12 ▼+
UFG8	130 97	149 111							12/31/09
UFABL8	136 101	173 129							12/31/09
UFABL0		173 129	173 129	173 129					12/31/09
UFABL2				173 129	173 129				12/31/09
UFM8	136 101	175 131							12/31/09
UFM0		175 131	207 154	200 149					12/31/08
UFM2				200 149	200 149				12/31/08
UF58	138 103	183 137							12/31/08
UF50		183 137	210 157	210 157					12/31/08
UF68	175 131	200 149							12/31/08
UF52				210 157	210 157				12/31/08
UF54						216 161	216 161		12/31/11
UFAAPG	220 164								N/A λ
UFAB76						225 168			12/31/11
UFAAQ8		227 169							N/A λ
UF60		200 149	240 179	240 179					12/31/08
UF62				240 179	240 179				12/31/08
UFAARG		252 188							N/A λ
UF84						259 193	275 205		12/31/11
UFAAS0			260 194						N/A λ



- USA EPA (NSPS) Emissions Compliant. Applies to John Deere model year per Table 4 of 40 CFR Part 60 Sub Part IIII.
- ◆ All Models are available for Export
- λ N/A = Not Applicable / Non-Emissionized
- + Not Available in California
- ▼ Less than 175 HP
- ▲ Greater than 174 HP

## SPECIFICATIONS

ITEM	JU6H MODELS																						
	D0	D2	30	32	34	G8	ABL8	ABL0	ABL2	M8	M0	M2	58	50	52	54	AB76	68	60	62	AAQ8	PG	AARG/S0
Number of Cylinders	6																						
Aspiration	T											TRWA											
Rotation*	CW																						
Weight – lb (kg)	1657 (750)											1693 (766)											
Compression Ratio	17.0:1																						
Displacement – cu. in. (L)	414 (6.8)																						
Engine Type	4 Stroke Cycle – Inline Construction																						
Bore & Stroke – in. (mm)	4.19 x 5.00 (106 x 127)																						
Installation Drawing	D536																						
Wiring Diagram AC	C07591																						
Wiring Diagram DC	C071590																						
Engine Series	John Deere 6068 Series																						
Speed Interpolation	OPT.																						

Abbreviations: CW – Clockwise T – Turbocharged TRWA – Turbocharged with Raw Water Aftercooling  
 \*Rotation viewed from Heat Exchanger / Front of engine

### CERTIFIED POWER RATING

- Each engine is factory tested to verify power and performance.
- Although FM-UL ratings are shown at specific speeds, Clarke engines can be applied at any intermediate speed. To determine the intermediate speed power; make a linear interpolation from the Clarke FM-UL power curve. Contact Clarke or your Pump OEM Representative to obtain details.

### ENGINE RATINGS BASELINES

- Engines are to be used for stationary emergency standby fire pump service only. Engines are to be tested in accordance with NFPA 25.
- Engines are rated at standard SAE conditions of 29.61 in. (752.1 mm) Hg barometer and 77°F (25°C) inlet air temperature [approximates 300 ft. (91.4 m) above sea level] by the testing laboratory (see SAE Standard J 1349).
- A deduction of 3 percent from engine horsepower rating at standard SAE conditions shall be made for diesel engines for each 1000 ft. (305 m) altitude above 300 ft. (91.4 m)
- A deduction of 1 percent from engine horsepower rating as corrected to standard SAE conditions shall be made for diesel engines for every 10°F (5.6°C) above 77°F (25°C) ambient temperature.



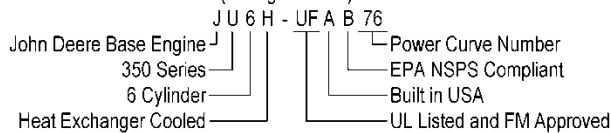
JU6H-UFD0	JU6H-UF34	JU6H-UFABL2	JU6H-UF58	JU6H-UFAB76	JU6H-UFAAQ8
JU6H-UFD2	JU6H-UF68	JU6H-UFM8	JU6H-UF50	JU6H-UF68	JU6H-UFAAPG
JU6H-UF30	JU6H-UFABL8	JU6H-UFM0	JU6H-UF52	JU6H-UF60	JU6H-UFAARG
JU6H-UF32	JU6H-UFABLO	JU6H-UFM2	JU6H-UF54	JU6H-UF62	JU6H-UF84
					JU6H-UFAAS0

## ENGINE EQUIPMENT

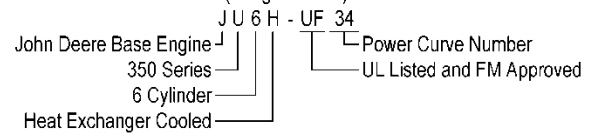
EQUIPMENT	STANDARD	OPTIONAL
Air Cleaner	Direct Mounted, Washable, Indoor Service with Drip Shield	Disposable, Drip Proof, Indoor Service Outdoor Type, Single or Two Stage
Alternator	12V-DC, 42 Amps with Poly-Vee Belt and Guard	24V-DC, 40 Amps with Poly-Vee Belt and Guard
Exhaust Protection	Metal Guards on Manifolds and Turbocharger	
Coupling	Bare Flywheel	Listed Driveshaft and Guard, UFD0/D2/30/32/34 – CDS20-S1; UFG8/ABL8/ABLO/ABL2/M8/M0/M2/58/50/52/54/AB76/68/60/62/84 – CDS30-S1; AAPG/AAQ8/AARG/AAS0 – CDS50-SC
Exhaust Flex Connection	Stainless Steel Flex, 150# ANSI Flanged Connection, 5"	Stainless Steel Flex, 150# ANSI Flanged Connection, 6"
Flywheel Housing	SAE #3	
Flywheel Power Take Off	11.5" SAE Industrial Flywheel Connection	
Fuel Connections	Fire Resistant, Flexible, USA Coast Guard Approved, Supply and Return Lines	Stainless Steel, Braided, cUL Listed, Supply and Return Lines
Fuel Filter	Primary Filter with Priming Pump	
Fuel Injection System	Stanadyne Direct Injection	
Engine Heater	115V-AC, 1360 Watt	230V-AC, 1360 Watt
Governor, Speed	Constant Speed, Mechanical	
Heat Exchanger	Tube and Shell Type, 60 PSI (4 BAR), NPT(F) Connections – Sea/Salt Water Compatible	
Instrument Panel	English and Metric, Tachometer, Hourmeter, Water Temperature, Oil Pressure and Two (2) Voltmeters	
Junction Box	Integral with Instrument Panel; For DC Wiring Interconnection to Engine Controller	
Lube Oil Cooler	Engine Water Cooled, Plate Type	
Lube Oil Filter	Full Flow with By-Pass Valve	
Lube Oil Pump	Gear Driven, Gear Type	
Manual Start Control	On Instrument Panel with Control Position Warning Light	
Overspeed Control	Electronic with Reset and Test on Instrument Panel	
Raw Water Solenoid Operation	Automatic from Fire Pump Controller and from Engine Instrument Panel	
Run – Stop Control	On Instrument Panel with Control Position Warning Light	
Run Solenoid	12V-DC Energized to Run	12V-DC Energized to Stop; 24V-DC Energized to Run; 24V-DC Energized to Stop
Starters	Two (2) 12V-DC	Two (2) 24V-DC
Throttle Control	Adjustable Speed Control, Tamper Proof	
Water Pump	Centrifugal Type, Poly-Vee Belt Drive with Guard	

Abbreviations :DC – Direct Current, AC – Alternating Current, SAE – Society of Automotive Engineers, NPT(F) – National Pipe Tapered Thread (Female)

### MODEL NOMENCLATURE (10 Digit Models)



### MODEL NOMENCLATURE (8 Digit Models)



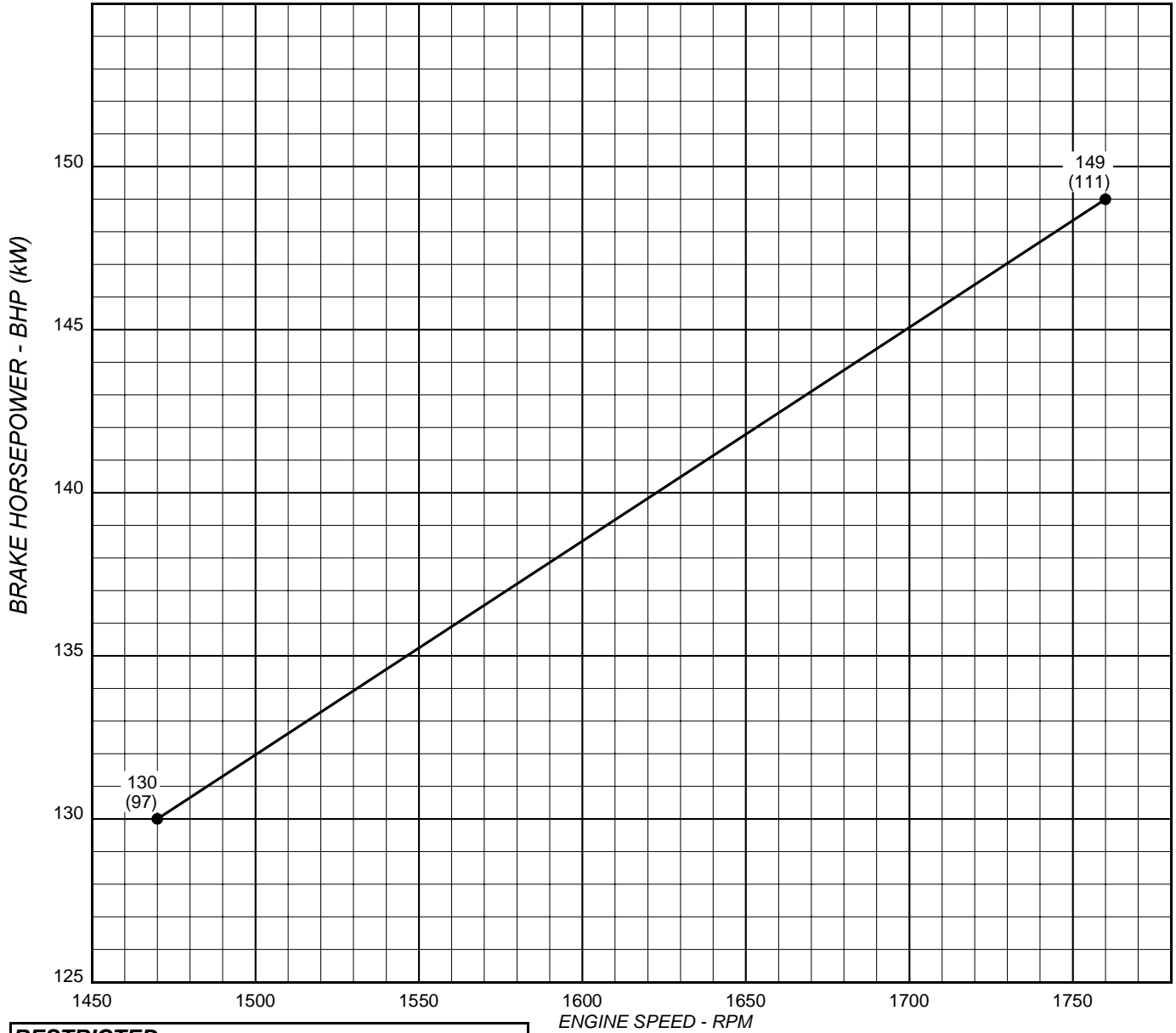
**CLARKE** Fire Protection Products, Inc.  
 3133 E. Kemper Rd., Cincinnati, Ohio 45241  
 United States of America  
 Tel +1-513-475-(FIRE)3473 Fax +1-513-771-0726  
 www.clarkefire.com

**CLARKE** UK, Ltd.  
 Grange Works, Lomond Rd., Coatbridge, ML5-2NN  
 United Kingdom  
 Tel +44-1236-429946 Fax +44-1236-427274  
 www.clarkefire.com



*Fire Protection Products, Inc.*

**FIRE PUMP MODEL: JU6H-UFG8**  
**Heat Exchanger**  
**Turbocharged**  
**6.8L 6 Cylinder**



**RESTRICTED:**  
USE ONLY FOR STAND-BY FIRE PUMP APPLICATIONS

**ENGINE PERFORMANCE:**  
STANDARD CONDITIONS: (SAE J1349, ISO 3046)  
77°F (25°C) AIR INLET TEMPERATURE  
29.61 IN. (751.1MM) HG BAROMETRIC PRESSURE  
#2 DIESEL FUEL (SEE C13940)

*Kevin Kunkler*  
KEVIN KUNKLER 26JAN05

ENGINE SPEED - RPM

● — ● NAMEPLATE BHP (MAXIMUM PUMP LOAD)

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CREATED <i>KJK</i>	DATE CREATED 01/26/05
<b>ENGINE MODEL JU6H-UFG8</b>	
DRAWING NO. C131303	REV A

**INSTALLATION & OPERATION DATA (I&O Data)**

USA Produced

**Basic Engine Description**

Engine Manufacturer	John Deere Co.
Ignition Type	Compression (Diesel)
Number of Cylinders	6
Bore and Stroke - in (mm)	4.19 (106) X 5 (127)
Displacement - in <sup>3</sup> (L)	415 (6.8)
Compression Ratio	17.0:1
Valves per cylinder	
Intake	1
Exhaust	1
Combustion System	Direct Injection
Engine Type	In-Line, 4 Stroke Cycle
Fuel Management Control	Mechanical, Rotary Pump
Firing Order (CW Rotation)	1-5-3-6-2-4
Aspiration	Turbocharged
Charge Air Cooling Type	None
Rotation, viewed from front of engine, Clockwise (CW)	Standard
Engine Crankcase Vent System	Open
Installation Drawing	D536
Weight - lb (kg)	1657 (752)

**Power Rating**

	<b>1470</b>	<b>1760</b>
Nameplate Power - HP (kW)	130 (97)	149 (111)

**Cooling System - [C051127]**

	<b>1470</b>	<b>1760</b>
Engine Coolant Heat - Btu/sec (kW)	66 (69.6)	59 (62.3)
Engine Radiated Heat - Btu/sec (kW)	29 (30.6)	34 (35.9)
Heat Exchanger Minimum Flow		
60°F (15°C) Raw H <sub>2</sub> O - gal/min (L/min)	11 (41.6)	12 (45.4)
100°F (37°C) Raw H <sub>2</sub> O - gal/min (L/min)	15 (56.8)	14 (53)
Heat Exchanger Maximum Cooling Raw Water		
Inlet Pressure - psi (bar)	60 (4.1)	
Flow - gal/min (L/min)	40 (151)	
Typical Engine H <sub>2</sub> O Operating Temp - °F (°C) <sup>1</sup>	180 (82.2) - 195 (90.6)	
Thermostat		
Start to Open - °F (°C)	170 (76.7)	
Fully Opened - °F (°C)	190 (87.8)	
Engine Coolant Capacity - qt (L)	14.79 (14)	
Coolant Pressure Cap - lb/in <sup>2</sup> (kPa)	10 (68.9)	
Maximum Engine Coolant Temperature - °F (°C)	200 (93.3)	
Minimum Engine Coolant Temperature - °F (°C)	160 (71.1)	
High Coolant Temp Alarm Switch - °F (°C)	205 (96.1)	

**Electric System - DC**

	<b>Standard</b>		<b>Optional</b>	
System Voltage (Nominal)	12		24	
Battery Capacity for Ambients Above 32°F (0°C)				
Voltage (Nominal)	12	[C07633]	24	[C07633]
Qty. Per Battery Bank	1		2	
SAE size per J537	8D		8D	
CCA @ 0°F (-18°C)	1400		1400	
Reserve Capacity - Minutes	430		430	
Battery Cable Circuit, Max Resistance - ohm	0.0012		0.0012	
Battery Cable Minimum Size				
0-120 in. Circuit Length <sup>[2]</sup>	00		00	
121-160 in. Circuit Length <sup>[2]</sup>	000		000	
161-200 in. Circuit Length <sup>[2]</sup>	0000		0000	
Charging Alternator Maximum Output - Amp,	40	[C07639]	18	[C071048]
Starter Cranking Amps, Rolling - @60°F (15°C)	440	[RE69704/RE70404]	250	[C07819/C07820]

NOTE: This engine is intended for indoor installation or in a weatherproof enclosure. <sup>1</sup>Engine H<sub>2</sub>O temperature is dependent on raw water temperature and flow. <sup>2</sup>Positive and Negative Cables Combined Length.

## JU6H-UFG8

### INSTALLATION & OPERATION DATA (I&O Data)

USA Produced

#### Exhaust System

	<u>1470</u>	<u>1760</u>
Exhaust Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	667 (18.9)	790 (22.4)
Exhaust Temperature - °F (°C) -----	1178 (637)	1044 (562)
Maximum Allowable Back Pressure - in H <sub>2</sub> O (kPa) -----	20 (5)	30 (7.5)
Minimum Exhaust Pipe Dia. - in (mm) <sup>[3]</sup> -----	5 (127)	5 (127)

#### Fuel System

	<u>1470</u>	<u>1760</u>
Fuel Consumption - gal/hr (L/hr) -----	9.1 (34.4)	9.5 (36)
Fuel Return - gal/hr (L/hr) -----	4.9 (18.5)	5.1 (19.3)
Fuel Supply - gal/hr (L/hr) -----	14 (53)	14.6 (55.3)
Fuel Pressure - lb/in <sup>2</sup> (kPa) -----	3 (20.7) - 4 (27.6)	
Minimum Line Size - Supply - in. -----	.50 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	0.848 (21.5)	
Minimum Line Size - Return - in. -----	.375 Schedule 40 Steel Pipe	
Pipe Outer Diameter - in (mm) -----	0.675 (17.1)	
Maximum Allowable Fuel Pump Suction Lift with clean Filter - in H <sub>2</sub> O (mH <sub>2</sub> O) -----	31 (0.8)	
Maximum Allowable Fuel Head above Fuel pump, Supply or Return - ft (m) -----	4.5 (1.4)	
Fuel Filter Micron Size -----	5	

#### Heater System

	<u>Standard</u>	<u>Optional</u>
Engine Coolant Heater		
Wattage (Nominal) -----	1360	1360
Voltage - AC, 1 Phase -----	115 (+5% -10%)	230 (+5%, -10%)
Part Number -----	[C123640]	[C123644]

#### Air System

	<u>1470</u>	<u>1760</u>
Combustion Air Flow - ft. <sup>3</sup> /min (m <sup>3</sup> /min) -----	211 (6)	283 (8)
Air Cleaner	<u>Standard</u>	<u>Optional</u>
Part Number -----	[C03396]	[C03327]
Type -----	Indoor Service Only, with Shield	Canister, Single-Stage
Cleaning method -----	Washable	Disposable
Air Intake Restriction Maximum Limit Dirty Air Cleaner - in H <sub>2</sub> O (kPa) <sup>[4]</sup> -----		
Clean Air Cleaner - in H <sub>2</sub> O (kPa) -----	6 (1.5)	5 (1.2)
Maximum Allowable Temperature (Air To Engine Inlet) - °F (°C) <sup>[5]</sup> -----	130 (54.4)	

#### Lubrication System

Oil Pressure - normal - lb/in <sup>2</sup> (kPa) -----	40 (276) - 60 (414)
Low Oil Pressure Alarm Switch - lb/in <sup>2</sup> (kPa) -----	20 (138)
In Pan Oil Temperature - °F (°C) -----	220 (104) - 245 (118)
Total Oil Capacity with Filter - qt (L) -----	21.1 (20)

#### Lube Oil Heater

	<u>Optional</u>	<u>Optional</u>
Wattage (Nominal) -----	150	150
Voltage -----	120V (+5%, -10%)	240V (+5%, -10%)
Part Number -----	C04430	C04431

#### Performance

	<u>1470</u>	<u>1760</u>
BMEP - lb/in <sup>2</sup> (kPa) -----	169 (1170)	162 (1120)
Piston Speed - ft/min (m/min) -----	1225 (373)	1467 (447)
Mechanical Noise - dB(A) @ 1m -----	C131489	
Power Curve -----	C131303	

<sup>3</sup>Based on Nominal System. Back pressure flow analysis must be done to assure maximum allowable back pressure is not exceeded. (Note: minimum exhaust Pipe diameter is based on: 15 feet of pipe, one 90° elbow, and a silencer pressure drop no greater than one half of the maximum allowable back pressure.) <sup>4</sup>For Engine Models JU6H-UF30, UFG8, UFABL8, UFM8 and UF58 and JU6R-UFAA29, UFAAG7, UFAAM7 and UFAA57 th: Air Filter Restriction Maximum Limit is 10(2.5) in H<sub>2</sub>O(kPa) at 1470RPM only and 12(3) in H<sub>2</sub>O(kPa) at all other speeds. <sup>5</sup>Review for horsepower derate if ambient air entering engine exceeds 77°F (25°C). [ ] indicates component reference part number.

# CLARKE®

## JU4H, JU4R & JU6H, JU6R ENGINE MODELS ENGINE MATERIALS AND CONSTRUCTION

### Air Cleaner

Type..... Indoor Usage Only  
Oiled Fabric Pleats  
Material..... Surgical Cotton  
Aluminum Mesh

### Air Cleaner - Optional

Type..... Canister  
Material..... Pleated Paper  
Housing..... Enclosed

### Camshaft

Material..... Cast Iron  
Chill Hardened  
Location..... In Block  
Drive..... Gear, Spur  
Type of Cam..... Ground

### Charge Air Cooler (JU6H-60,62,68,74,84, ADK0, AD58, ADNG, ADN0, ADQ0, ADR0, AAQ8, AARG, ADP8, ADP0, ADT0, AD88, ADR8, AD98, ADS0, ADW8, ADX8, AD98 only)

Type..... Raw Water Cooled  
Materials (in contact with raw water)  
Tubes..... 90/10 CU/NI  
Headers..... 36500 Muntz  
Covers..... 83600 Red Brass  
Plumbing..... 316 Stainless Steel/ Brass  
90/10 Silicone

### Charge Air Cooler (JU6R-AA67, 59, 61, PF, Q7, RF, S9, 83 only)

Type..... Air to Air Cooled  
Materials  
Core..... Aluminum

### Coolant Pump

Type..... Centrifugal  
Drive..... Poly Vee Belt

### Coolant Thermostat

Type..... Non Blocking  
Qty..... 1

### Cooling Loop (Galvanized)

Tees, Elbows, Pipe..... Galvanized Steel  
Ball Valves..... Brass ASTM B 124,  
Solenoid Valve..... Brass  
Pressure Regulator..... Bronze  
Strainer..... Cast Iron (1/2" - 1" loops) or  
Bronze (1.25" - 2" loops)

### Cooling Loop (Sea Water)

Tees, Elbows, Pipe..... 316 Stainless Steel  
Ball Valves..... 316 Stainless Steel  
Solenoid Valve..... 316 Stainless Steel  
Pressure Regulator/Strainer Cast Brass ASTM B176  
C87800

### Cooling Loop (316SS)

Tees, Elbows, Pipe..... 316 Stainless Steel  
Ball Valves..... 316 Stainless Steel  
Solenoid Valve..... 316 Stainless Steel  
Pressure Regulator/Strainer 316 Stainless Steel

### Connecting Rod

Type..... I-Beam Taper  
Material..... Forged Steel Alloy

### Crank Pin Bearings

Type..... Precision Half Shell  
Number..... 1 Pair Per Cylinder  
Material..... Wear-Guard

### Crankshaft

Material..... Forged Steel  
Type of Balance..... Dynamic

### Cylinder Block

Type..... One Piece with  
Non-Siamese Cylinders  
Material..... Annealed Gray Iron

### Cylinder Head

Type..... Slab 2 Valve  
Material..... Annealed Gray Iron

### Cylinder Liners

Type..... Centrifugal Cast, Wet Liner  
Material..... Alloy Iron Plateau, Honed

### Fuel Pump

Type..... Diaphragm  
Drive..... Cam Lobe

### Heat Exchanger (USA) - JU4H & JU6H Only

Type..... Tube & Shell  
Materials  
Tube & Headers..... Copper  
Shell..... Copper  
Electrode..... Zinc

### Heat Exchanger (UK) - JU4H & JU6H Only

Type..... Tube & Bundle

### Materials

Tube & Headers..... Copper  
Shell..... Aluminum

### Injection Pump

Type..... Rotary  
Drive..... Gear

### Lubrication Cooler

Type..... Plate

### Lubrication Pump

Type..... Gear  
Drive..... Gear

### Main Bearings

Type..... Precision Half Shells  
Material..... Steel Backed-Aluminum  
Lined

### Piston

Type and Material..... Aluminum Alloy with  
Reinforced Top Ring Groove  
Cooling..... Oil Jet Spray

### Piston Pin

Type..... Full Floating - Offset

### Piston Rings

Number/Piston..... 3  
Top..... Keystone Barrel Faced -  
Plasma Coated  
Second..... Tapered Cast Iron  
Third..... Double Rail Type  
w/Expander Spring

### Radiator - JU4R & JU6R Only

Type..... Plate Fin

### Materials

Core..... Copper & Brass  
Tank & Structure..... Steel

### Optional

Marine Coating..... Baked Phenolic

### Valves

Type..... Poppet  
Arrangement..... Overhead Valve  
Number/Cylinder..... 1 intake  
1 exhaust  
Operating Mechanism..... Mechanical Rocker Arm  
Type of Lifter..... Large Head  
Valve Seat Insert..... Replaceable

6 5 4 3 2 1

**DATUMS** **CAUTION** **ATTENTION** **DO NOT SCALE**

- A- - MOUNTING FACE OF FLYWHEEL
- B- - ENGINE CRANKSHAFT HORIZONTAL CENTERLINE
- C- - ENGINE CRANKSHAFT VERTICAL CENTERLINE
- ⊙ - CENTER OF GRAVITY OF ENGINE
- ↻ - CLOCKWISE ROTATION WHEN VIEWED FROM FRONT OF ENGINE

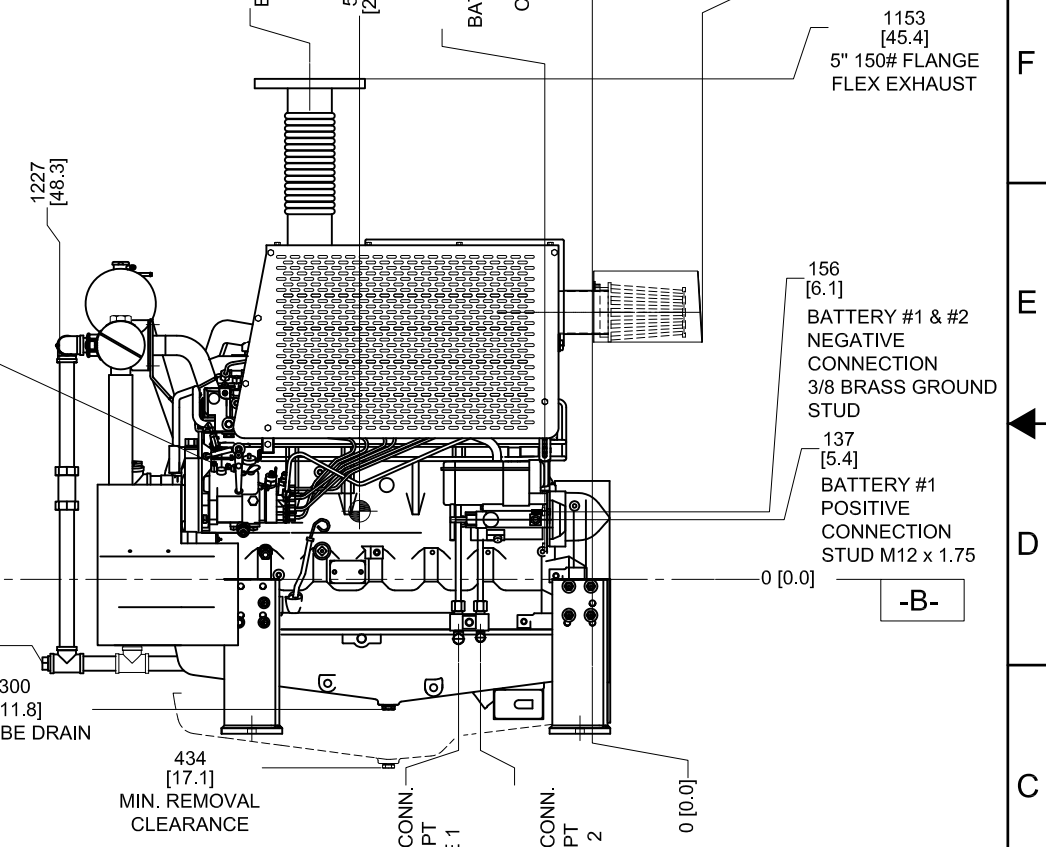
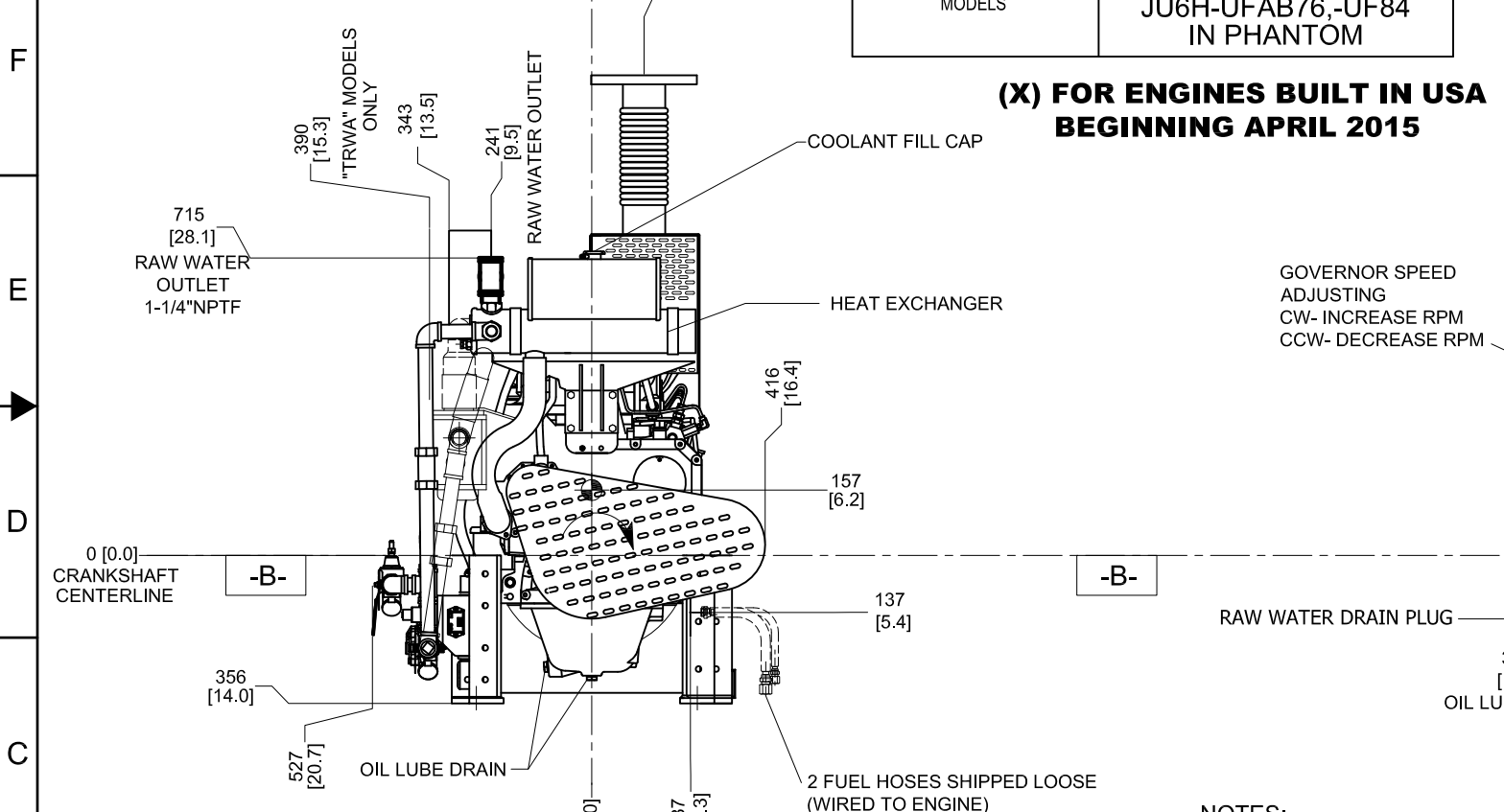
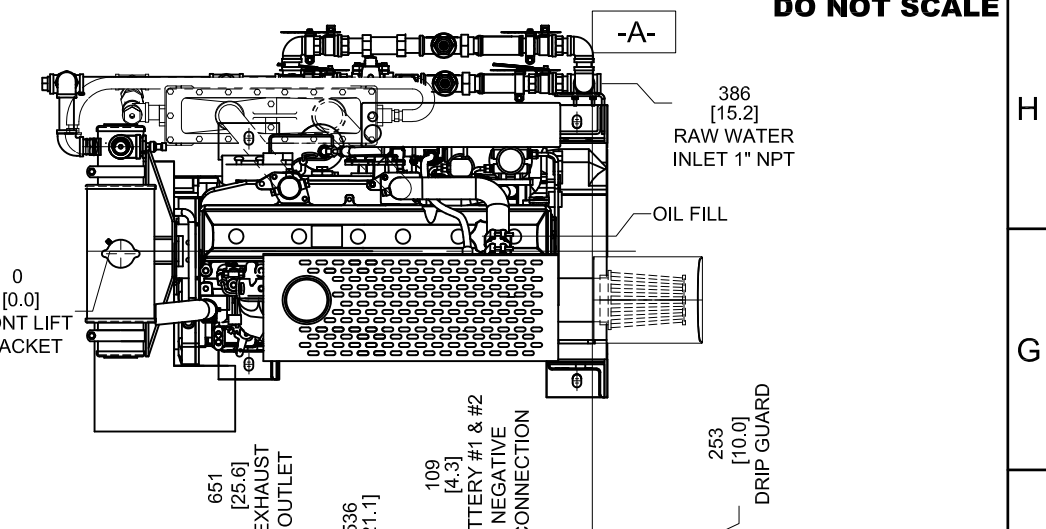
NOTE:  
THE LOOP SHOWN IS BASED ON STANDARD LOOP CONSTRUCTION AND FM SIZING CONDITIONS

FOR ALTERNATE LOOP CONSTRUCTION (STAINLESS STEEL, SEA WATER, AND HIGH PRESSURE) SIZES MAY VARY

ALL PLUMBING MUST BE SUPPORTED AND/OR ISOLATED SO THAT NO WEIGHT OR STRESS IS APPLIED TO ANY ENGINE COMPONENT

REFER TO THE SPECIFIC MODEL "INSTALLATION AND OPERATION DATA" FOR INSTALLATION GUIDELINES

"T" (TURBOCHARGED) MODELS	JU6H-UF30,-UF32,-UF34 JU6H-UF50,-UF52,-UF54 JU6H-UF58,-UFD0,-UFD2 JU6H-UF68,-UFM0,-UFM2 JU6H-UFM8 JU6H-UFABL8,-UFABL0 JU6H-UFABL2 SHOWN
"TRWA" (TURBOCHARGED w/ RAW WATER AFTERCOOLING) MODELS	JU6H-UFAAQ8,-UFAARG JU6H-UFAAPG,-UFAAS0 JU6H-UF60,-UF62,-UF68 JU6H-UFAB76,-UF84 IN PHANTOM



**(X) FOR ENGINES BUILT IN USA BEGINNING APRIL 2015**

GOVERNOR SPEED ADJUSTING  
CW- INCREASE RPM  
CCW- DECREASE RPM

**DRAWING SUBJECT TO CHANGE WITHOUT NOTICE**

- NOTES:
- FUEL SUPPLY PIPING FROM TANK TO ENGINE SHOULD BE 1/2" MINIMUM PIPE DIAMETER.
  - FUEL RETURN PIPING FROM ENGINE TO TANK SHOULD BE 3/8" MINIMUM PIPE DIAMETER.

6 5 4 3 2 1

REV	DESCRIPTION	ECN#	DWN	APVD	DATE
Z	ADDED FLYWHEEL INFORMATION	4179	JGV	<i>MAL</i>	04AUG15
AA	REVISED ENGINE FOOT MOUNTING HOLE LOCATIONS PAGE 2	4275	CMM	<i>ASC</i>	01OCT15
AB	ADDED INDICATOR PLATES & UPDATED VALVE HAN. TO COOL. LOOP AND CORRECTED GROUND STUD LOCATION	4359	DKP	<i>ASC</i>	12JAN15
AC	ADDED DIMS TO ENGINE LIFTING BRACKETS	5061	MDM	<i>MAL</i>	20JUN17
AD	ADDED COOLING LOOP TO REAR VIEW	---	MDM	<i>MAL</i>	22AUG17

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**MACHINE TOLERANCES**

DECIMAL	mm	inch
X.	±1.5	±0.06
X.X	±0.6	±0.03
X.XX	±0.3	±0.01
X.XXX	±0.25	±0.01
X.XXXX	±0.25	±0.01

**FABRICATION TOLERANCES**

DECIMAL	mm	inch
X.	±3	±0.12
X.X	±1.5	±0.06
X.XX	±0.75	±0.03
ANGULAR: ±0.5°		
ANGULAR: ±1.0°		

**CLARKE**  
Fire Protection Products, Inc.

CONTROLLED DRAWING

DRWN: MALAUER  
ENGR: KRWAULIGMAN

DATE: 23APR08

MATERIAL: [ ] [ ]

SIMILAR TO: D506

USED ON LAYOUT PART NO. [ ]

UNITS: MM [INCH]

PAGE OF: 1 2

INSTALLATION DRAWING, FIRE PUMP ENGINE JU6H-UF MODELS

PART NO. D536

REV AD

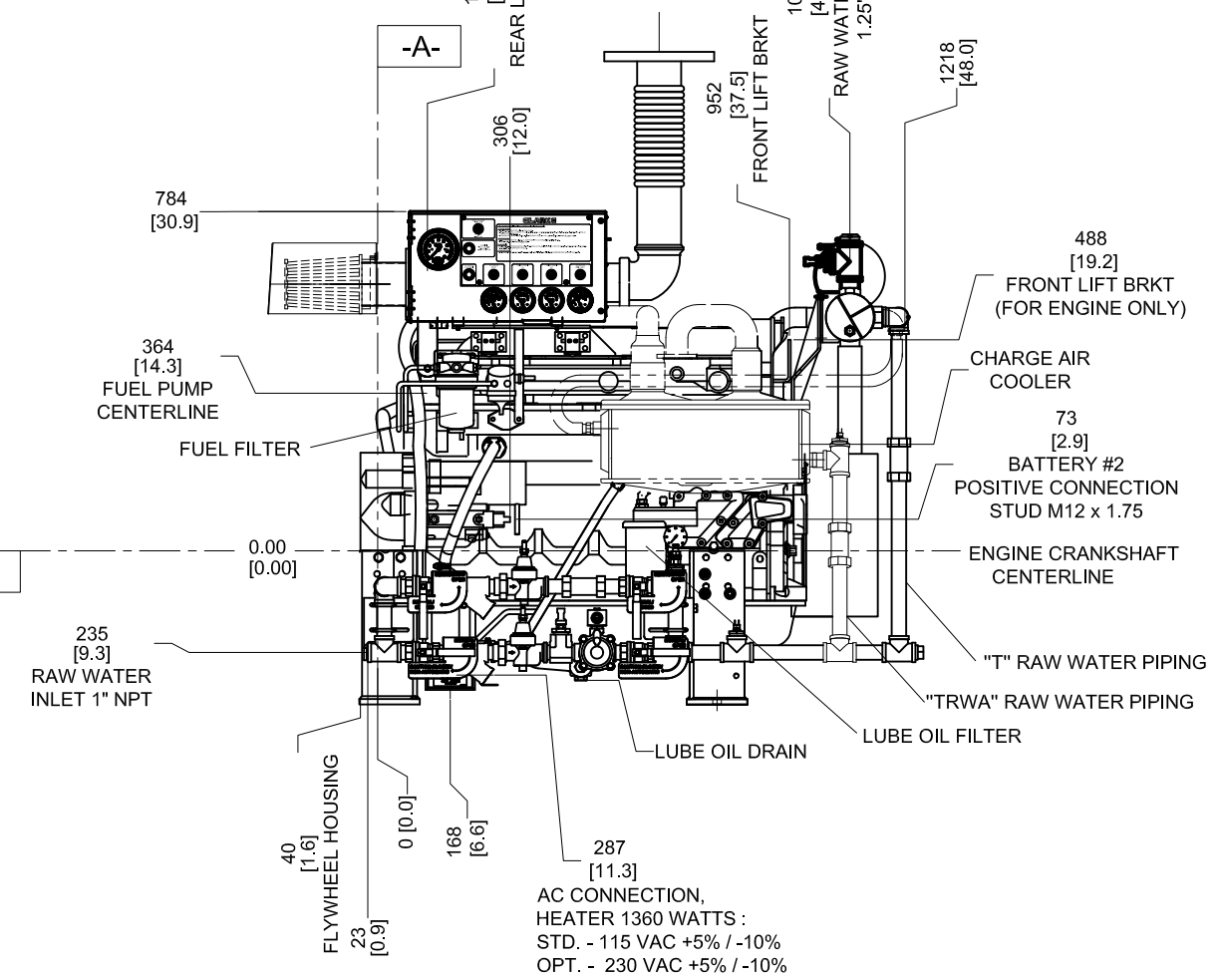
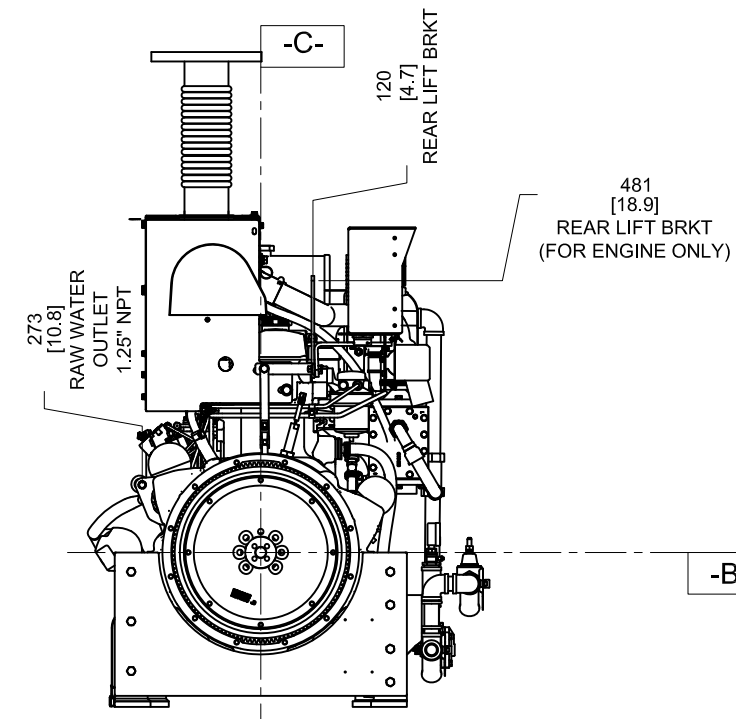
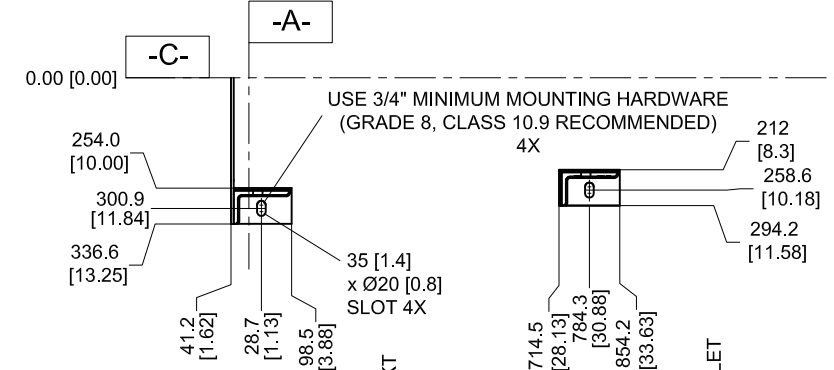
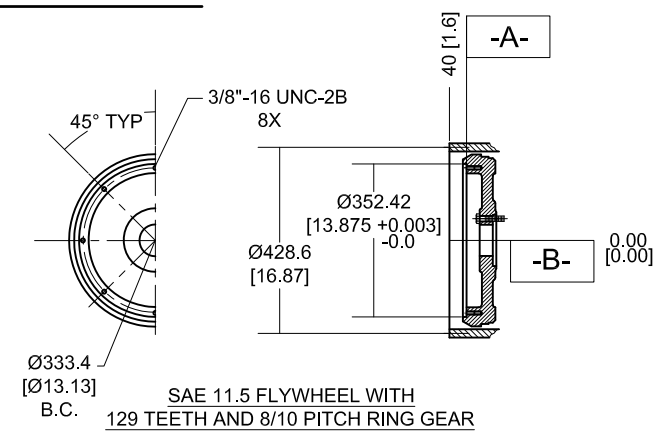
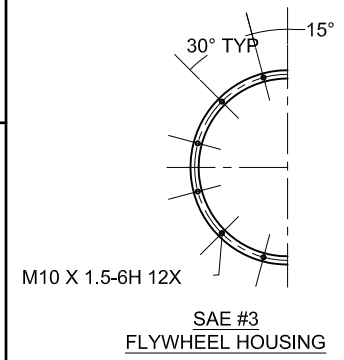
6 5 4 3 2 1

6 5 4 3 2 1

H G F E D C B A

DO NOT SCALE

DETAIL DATUM -A-



VIEW FROM RIGHT  
SIDE OF ENGINE

**DRAWING SUBJECT  
TO CHANGE  
WITHOUT NOTICE**

FOR ENGINE SPECIFIC OPTIONS  
SEE [www.CLARKEFIRE.com](http://www.CLARKEFIRE.com)

THIS DRAWING AND THE INFORMATION HEREON ARE OUR PROPERTY AND MAY BE USED BY OTHERS ONLY AS AUTHORIZED BY US. UNPUBLISHED—ALL RIGHTS RESERVED UNDER THE COPYRIGHT LAWS.		<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO <b>CONTROLLED DRAWING</b>		<b>CLARKE</b> Fire Protection Products, Inc.	
MACHINE TOLERANCES DECIMAL mm inch X .1 ±1.5 ±0.06 X.X ±0.3 ±0.03 X.XX ±0.025 ±0.01 X.XXX ±0.01 ±0.001 ANGULAR: ±0.5°		DRWN MALAUER DATE 23APR08 ENGR KRWAULIGMAN		NAME INSTALLATION DRAWING, FIRE PUMP ENGINE JU6H-UF MODELS	
FABRICATION TOLERANCES DECIMAL mm inch X .1 ±1.5 ±0.12 ±0.06 X.X ±0.3 ±1.5 ±0.06 X.XX ±0.025 ±0.01 ANGULAR: ±1.0°		MATERIAL SIMILAR TO		PART NO. D536 REV AD	
		USED ON LAYOUT PART NO.		UNITS MM [INCH]	
				PAGE OF 2 2	

6 5 4 3 2 1

A B C D E F G H



# JU6H-UFG8

## Stationary Fire Pump Engine Driver

### EMISSION DATA

#### EPA 40 CFR Part 60

6 Cylinders  
 Four Cycle  
 Lean Burn  
 Turbocharged

500 PPM SULFUR #2 DIESEL FUEL								
RPM	BHP <sup>(3)</sup>	FUEL GAL/HR (L/HR)	GRAMS / HP- HR				EXHAUST	
			NMHC	NOx	CO	PM <sup>(4)</sup>	°F (°C)	CFM (m <sup>3</sup> /min)
1760	149	9.5 (36)	0.21	4.99	0.33	0.19	1044 (562)	790 (22)

*Notes:*

- 1) 6068TF220 Base Engine Model manufactured by John Deere Corporation.  
For John Deere Emissions Conformance to EPA 40 CFR Part 60 see Page 2 of 2.
- 2) The Emission Warranty for this engine is provided directly to the owner by John Deere Corporation. A copy of the John Deere Emission Warranty can be found in the Clarke Operation and Maintenance Manual.
- 3) Engines are rated at standard conditions of 29.61in. (7521 mm) Hg barometer and 77°F (25° C) inlet air temperature. (SAE J1349)
- 4) PM is a measure of total particulate matter, including PM<sub>10</sub>.

# CLARKE

**FIRE PROTECTION PRODUCTS**  
 3133 EAST KEMPER ROAD  
 CINCINNATI, OH 45241

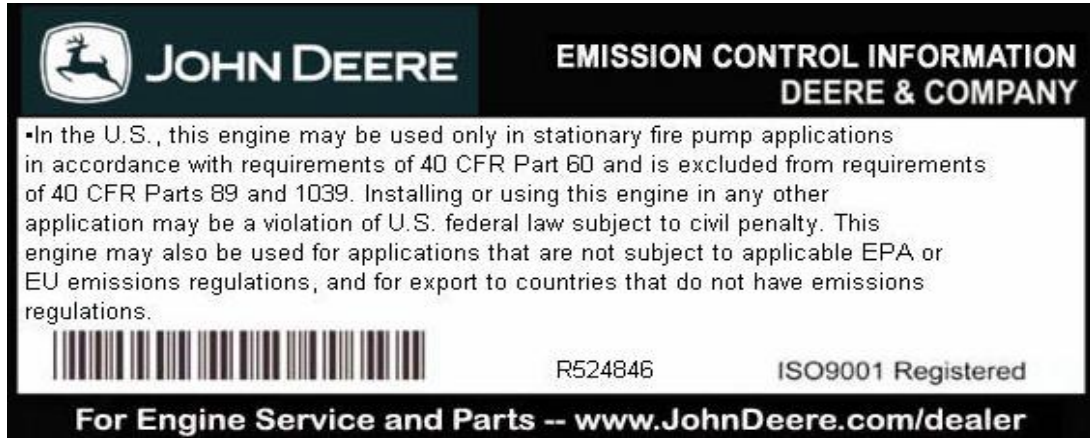


John Deere Power Systems  
 3801 W. Ridgeway Ave., PO Box 5100  
 Waterloo, Iowa USA 50704-5100

31 October 2007

**Subject: Fire Pump Ratings – Conformance to EPA 40 CFR Part 60 (NSPS requirements)**

All John Deere stationary fire pump engines conform to the requirements of 40 CFR Part 60. All such engines include an emission label, stating the engine conforms to the requirements of 40 CFR Part 60. An example of the emission label is show below:



This label applies to all of the following engine models, sold to Clarke Fire Protection, for use in stationary fire pump applications:

John Deere Engine Model
<b>4045DF120</b>
<b>4045DF159</b>
<b>4045TF252</b>
<b>4045TF254</b>
<b>4045TF220</b>
<b>6068TF252</b>
<b>6068TF254</b>
<b>6068HF252</b>
<b>6068HF254</b>
<b>6068HF120</b>
<b>6068TF220</b>
<b>6081AF001</b>
<b>6081HF001</b>
<b>6125AF001</b>
<b>6125HF070</b>

All engines conforming to 40 CFR Part 60 (identified by emission label, as shown above) are covered under the emissions warranty of 40 CFR Part 89.

Sincerely,

Kyle J. Tingle  
 Regional Sales Manager, JDPS

## JU6H-UFG8

FIRE PUMP DRIVER

## NOISE DATA

### Mechanical Engine Noise \*

RPM	BHP	OVERALL dB(A)	Octave Band									
			31.5 Hz dB(A)	63 Hz dB(A)	125 Hz dB(A)	250 Hz dB(A)	500 Hz dB(A)	1k Hz dB(A)	2k Hz dB(A)	4k Hz dB(A)	8k Hz dB(A)	16k Hz dB(A)
1760	149	101.3	60.2	64	74.8	82.1	89.7	94.4	97.5	96.3	89.1	80.3

### Raw Exhaust Engine Noise \*\*

RPM	BHP	OVERALL dB(A)	Octave Band									
			31.5 Hz dB(A)	63 Hz dB(A)	125 Hz dB(A)	250 Hz dB(A)	500 Hz dB(A)	1k Hz dB(A)	2k Hz dB(A)	4k Hz dB(A)	8k Hz dB(A)	16k Hz dB(A)
1760	149	109.5		99.3	103.7	98.4	100.6	100.2	102.9	99.1	89.8	83.4

\* Values above are provided at 3.3ft (1m) from engine block and do not include the raw exhaust noise.

\*\* Values above are provided at 23ft (7m), 90° horizontal, from a vertical exhaust outlet and does not include noise created mechanically by the engine.

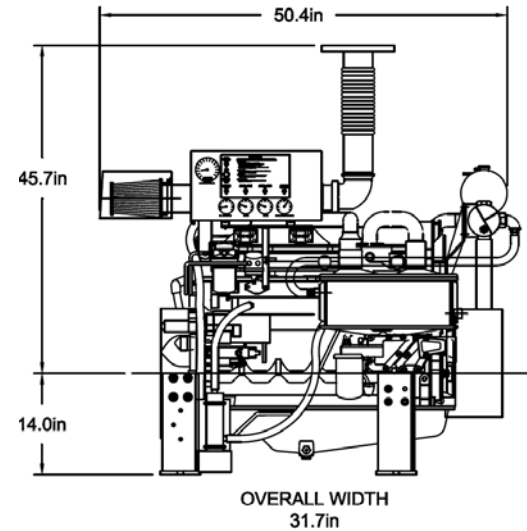
The above data reflects values for a typical engine of this model, speed and power in a free-field environment.

Installation specifics such as background noise level and amplification of noise levels from reflecting off of surrounding objects, will affect the overall noise levels observed. As a result of this, Clarke makes no guarantees to the above levels in an actual installation.

JU6H-UFD0	JU6H-UF34	JU6H-UFABL2	JU6H-UF58	JU6H-UFAB76	JU6H-UFAAQ8
JU6H-UFD2	JU6H-UF68	JU6H-UFM8	JU6H-UF50	JU6H-UF68	JU6H-UFAAPG
JU6H-UF30	JU6H-UFABL8	JU6H-UFM0	JU6H-UF52	JU6H-UF60	JU6H-UFAARG
JU6H-UF32	JU6H-UFABL0	JU6H-UFM2	JU6H-UF54	JU6H-UF62	JU6H-UF84
					JU6H-UFAAS0

### FM-UL-cUL APPROVED RATINGS BHP/KW

JU6H MODEL	RATED SPEED								US-EPA (NSPS) Available Until
	1470	1760	2100	2350	2600	2800	3000		
UFD0		110 82	144 107	148 110					12/31/09
UFD2				148 110	148 110				12/31/09
UF30	94 70	140 104	160 119	160 119					12/31/09
UF32				160 119	160 119				12/31/09
UF34						160 119	175 131		12/31/11 ▲ 12/31/12 ▼+
UFG8	130 97	149 111							12/31/09
UFABL8	136 101	173 129							12/31/09
UFABL0		173 129	173 129	173 129					12/31/09
UFABL2				173 129	173 129				12/31/09
UFM8	136 101	175 131							12/31/09
UFM0		175 131	207 154	200 149					12/31/08
UFM2				200 149	200 149				12/31/08
UF58	138 103	183 137							12/31/08
UF50		183 137	210 157	210 157					12/31/08
UF68	175 131	200 149							12/31/08
UF52				210 157	210 157				12/31/08
UF54						216 161	216 161		12/31/11
UFAAPG	220 164								N/A λ
UFAB76						225 168			12/31/11
UFAAQ8		227 169							N/A λ
UF60		200 149	240 179	240 179					12/31/08
UF62				240 179	240 179				12/31/08
UFAARG		252 188							N/A λ
UF84						259 193	275 205		12/31/11
UFAAS0			260 194						N/A λ



● USA EPA (NSPS) Emissions Compliant. Applies to John Deere model year per Table 4 of 40 CFR Part 60 Sub Part III.

◆ All Models are available for Export

λ N/A = Not Applicable / Non-Emissionized

+ Not Available in California

▼ Less than 175 HP

▲ Greater than 174 HP

### SPECIFICATIONS

ITEM	JU6H MODELS																						
	D0	D2	30	32	34	G8	ABL8	ABL0	ABL2	M8	M0	M2	58	50	52	54	AB76	68	60	62	AAQ8	PG	AARG/S0
Number of Cylinders	6																						
Aspiration	T																						
Rotation*	CW																						
Weight – lb (kg)	1657 (750)																						
Compression Ratio	17.0:1																						
Displacement – cu. in. (L)	414 (6.8)																						
Engine Type	4 Stroke Cycle – Inline Construction																						
Bore & Stroke – in. (mm)	4.19 x 5.00 (106 x 127)																						
Installation Drawing	D536																						
Wiring Diagram AC	C07591																						
Wiring Diagram DC	C071590																						
Engine Series	John Deere 6068 Series																						
Speed Interpolation	OPT.																						

Abbreviations: CW – Clockwise T – Turbocharged TRWA – Turbocharged with Raw Water Aftercooling

\*Rotation viewed from Heat Exchanger / Front of engine

#### CERTIFIED POWER RATING

- Each engine is factory tested to verify power and performance.
- Although FM-UL ratings are shown at specific speeds, Clarke engines can be applied at any intermediate speed. To determine the intermediate speed power; make a linear interpolation from the Clarke FM-UL power curve. Contact Clarke or your Pump OEM Representative to obtain details.

#### ENGINE RATINGS BASELINES

- Engines are to be used for stationary emergency standby fire pump service only. Engines are to be tested in accordance with NFPA 25.
- Engines are rated at standard SAE conditions of 29.61 in. (752.1 mm) Hg barometer and 77°F (25°C) inlet air temperature [approximates 300 ft. (91.4 m) above sea level] by the testing laboratory (see SAE Standard J 1349).
- A deduction of 3 percent from engine horsepower rating at standard SAE conditions shall be made for diesel engines for each 1000 ft. (305 m) altitude above 300 ft. (91.4 m)
- A deduction of 1 percent from engine horsepower rating as corrected to standard SAE conditions shall be made for diesel engines for every 10°F (5.6°C) above 77°F (25°C) ambient temperature.



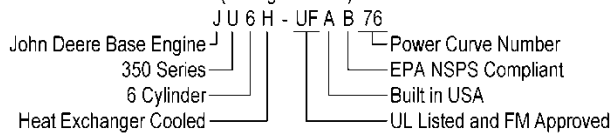
JU6H-UFD0	JU6H-UF34	JU6H-UFABL2	JU6H-UF58	JU6H-UFAB76	JU6H-UFAAQ8
JU6H-UFD2	JU6H-UF68	JU6H-UFM8	JU6H-UF50	JU6H-UF68	JU6H-UFAAPG
JU6H-UF30	JU6H-UFABL8	JU6H-UFM0	JU6H-UF52	JU6H-UF60	JU6H-UFAARG
JU6H-UF32	JU6H-UFABLO	JU6H-UFM2	JU6H-UF54	JU6H-UF62	JU6H-UF84
					JU6H-UFAAS0

## ENGINE EQUIPMENT

EQUIPMENT	STANDARD	OPTIONAL
Air Cleaner	Direct Mounted, Washable, Indoor Service with Drip Shield	Disposable, Drip Proof, Indoor Service Outdoor Type, Single or Two Stage
Alternator	12V-DC, 42 Amps with Poly-Vee Belt and Guard	24V-DC, 40 Amps with Poly-Vee Belt and Guard
Exhaust Protection	Metal Guards on Manifolds and Turbocharger	
Coupling	Bare Flywheel	Listed Driveshaft and Guard, UFD0/D2/30/32/34 – CDS20-S1; UFG8/ABL8/ABLO/ABL2/M8/M0/M2/58/50/52/54/AB76/68/60/62/84 – CDS30-S1; AAPG/AAQ8/AARG/AAS0 – CDS50-SC
Exhaust Flex Connection	Stainless Steel Flex, 150# ANSI Flanged Connection, 5"	Stainless Steel Flex, 150# ANSI Flanged Connection, 6"
Flywheel Housing	SAE #3	
Flywheel Power Take Off	11.5" SAE Industrial Flywheel Connection	
Fuel Connections	Fire Resistant, Flexible, USA Coast Guard Approved, Supply and Return Lines	Stainless Steel, Braided, cUL Listed, Supply and Return Lines
Fuel Filter	Primary Filter with Priming Pump	
Fuel Injection System	Stanadyne Direct Injection	
Engine Heater	115V-AC, 1360 Watt	230V-AC, 1360 Watt
Governor, Speed	Constant Speed, Mechanical	
Heat Exchanger	Tube and Shell Type, 60 PSI (4 BAR), NPT(F) Connections – Sea/Salt Water Compatible	
Instrument Panel	English and Metric, Tachometer, Hourmeter, Water Temperature, Oil Pressure and Two (2) Voltmeters	
Junction Box	Integral with Instrument Panel; For DC Wiring Interconnection to Engine Controller	
Lube Oil Cooler	Engine Water Cooled, Plate Type	
Lube Oil Filter	Full Flow with By-Pass Valve	
Lube Oil Pump	Gear Driven, Gear Type	
Manual Start Control	On Instrument Panel with Control Position Warning Light	
Overspeed Control	Electronic with Reset and Test on Instrument Panel	
Raw Water Solenoid Operation	Automatic from Fire Pump Controller and from Engine Instrument Panel	
Run – Stop Control	On Instrument Panel with Control Position Warning Light	
Run Solenoid	12V-DC Energized to Run	12V-DC Energized to Stop; 24V-DC Energized to Run; 24V-DC Energized to Stop
Starters	Two (2) 12V-DC	Two (2) 24V-DC
Throttle Control	Adjustable Speed Control, Tamper Proof	
Water Pump	Centrifugal Type, Poly-Vee Belt Drive with Guard	

Abbreviations :DC – Direct Current, AC – Alternating Current, SAE – Society of Automotive Engineers, NPT(F) – National Pipe Tapered Thread (Female)

### MODEL NOMENCLATURE (10 Digit Models)



### MODEL NOMENCLATURE (8 Digit Models)

